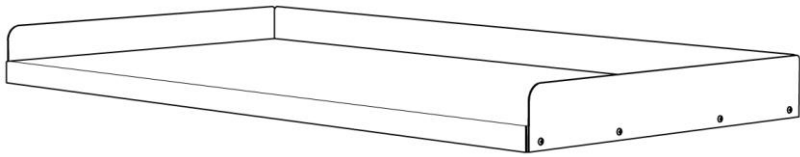
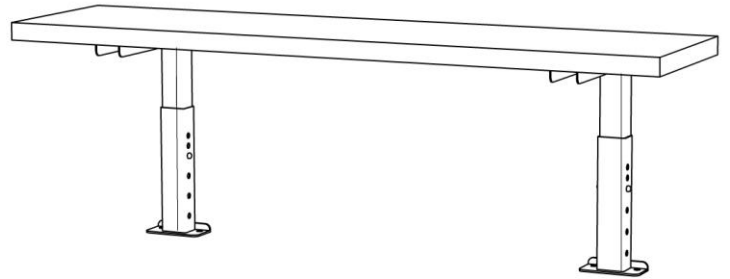


# Assembly Instructions

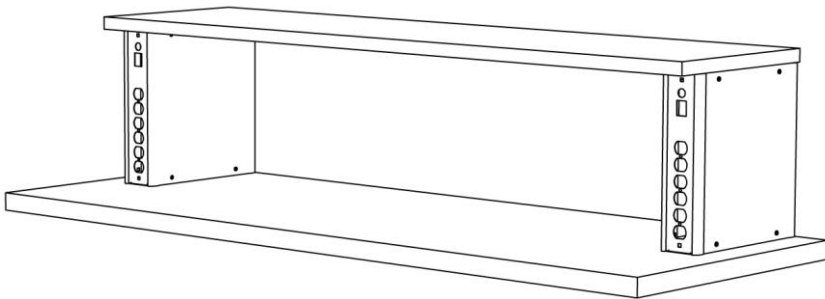
## *Above Worksurface Riser Shelf Systems and Back / End Stops*



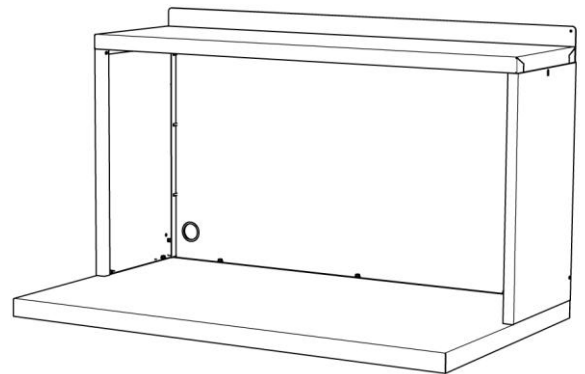
① Back Stops and End Stops



② Adjustable Riser Shelves



③ Instrument Riser Shelves



④ Stationary Riser Shelves

### **IMPORTANT**

**PLEASE READ THESE INSTRUCTIONS BEFORE BEGINNING INSTALLATION PROCEDURE**

## 1. Assembling Back Stops and End Stops

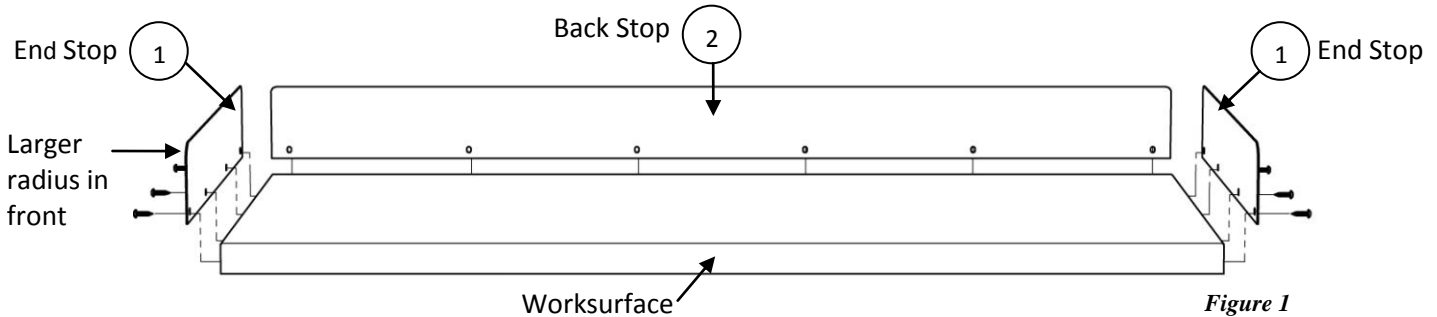


Figure 1

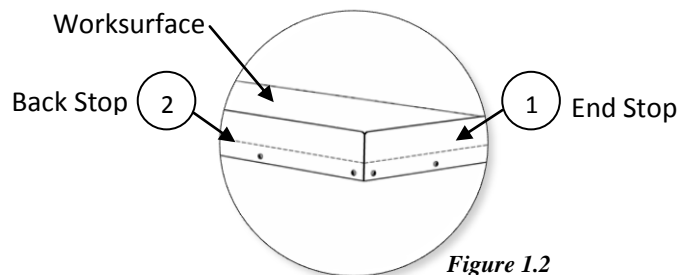



Figure 1.2

### Tools Required:

- Power drill
- 3/16" drill bit
- #2 phillips drill bit
- Center punch
- Pencil
- Safety glasses

Components		
Hardware	Description	Part Number
	#14 x 1" phillips pan head screw	A122845

### 1.1 Assembling End Stops

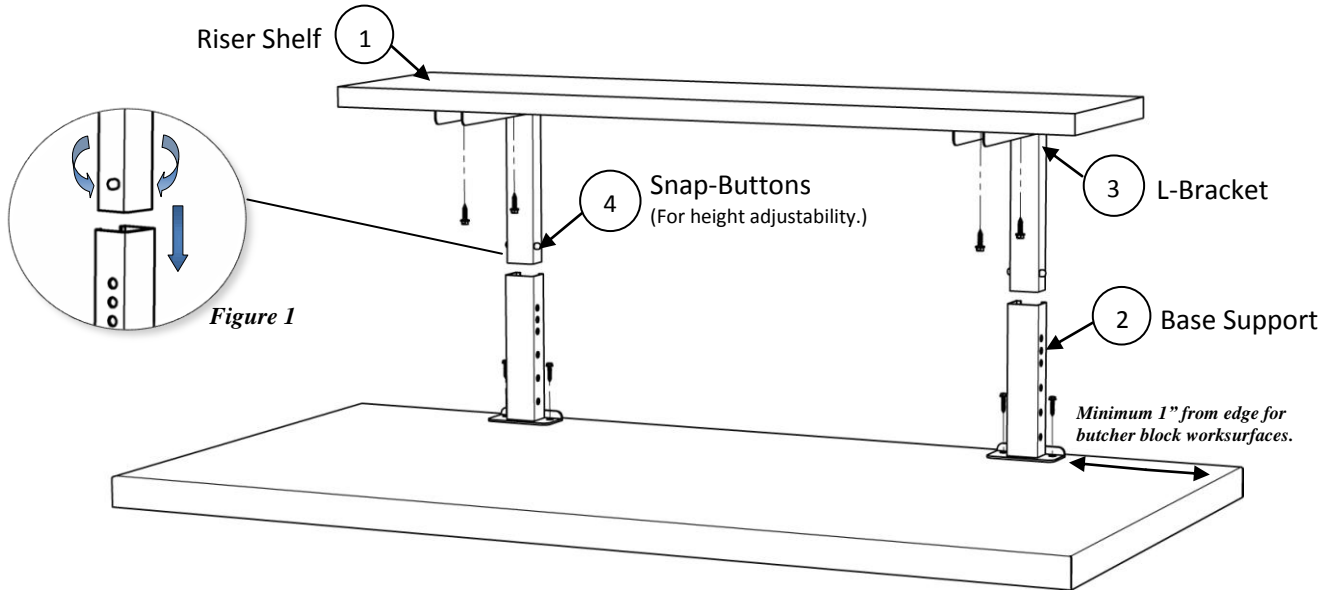
1. Orient the end stop ① so the larger corner radius is toward the front of the worksurface. (See figure 1)
2. Align the bottom edge of the end stop ① with the bottom edge of the worksurface. Align the rear edge of the end stop ① with the rear corner of the worksurface. (See figure 1.2)
3. Mark hole locations using the end stop ① as a template. Center punch the hole locations and drill 3/16" diameter pilot holes 1 1/4" deep.
4. Attach the end stop with #14 x 1" long phillips pan head screws. (See figure 1)

### 1.2 Assembling Back Stops

1. Align the bottom edge of the back stop ② with the bottom edge of the worksurface (See figure 1.2). Center the back stop ② across the length of the worksurface.
2. Mark hole locations using the back stop ② as a template. Center punch the hole locations and drill 3/16" diameter pilot holes 1 1/4" deep.
3. Attach the back stop ② with #14 x 1" long phillips pan head screws. (See figure 1)



## 2. Assembling Adjustable Riser Shelf

*Note: Lista provides a third center support for 84"-96" wide laminate riser shelves and 90"-96" wide butcher block riser shelves.*



### Tools Required:

- Power drill
- $\frac{3}{16}$ " and #7 drill bit
- $\frac{7}{16}$ " and  $\frac{1}{2}$ " socket head with extension
- Center punch
- Pencil
- Safety glasses
- Tape measure

Components		
Hardware	Description	Part Number
	$\frac{5}{16}$ " x $1\text{-}\frac{1}{4}$ " hex flange screws	A112049
	#14 x $\frac{3}{4}$ " slotted hex head screw	A103111

### 2.1 Assembling Base Supports to Worksurface

1. Place the base support ② on the worksurface.
2. Align the rear edges of the base support ② with the rear edges of the worksurface.
3. Use the base support ② as a template and mark hole locations on the worksurface. Center punch the hole locations and drill #7 diameter pilot holes  $1\frac{1}{4}$ " deep. *Note: If installing the base supports ② to a butcher block worksurface, the hole locations should be at least 1" from the edge to the worksurface.*
4. Attach the base supports ② to the worksurface with  $\frac{5}{16}$ " x  $1\frac{1}{4}$ " long hex flange screws.

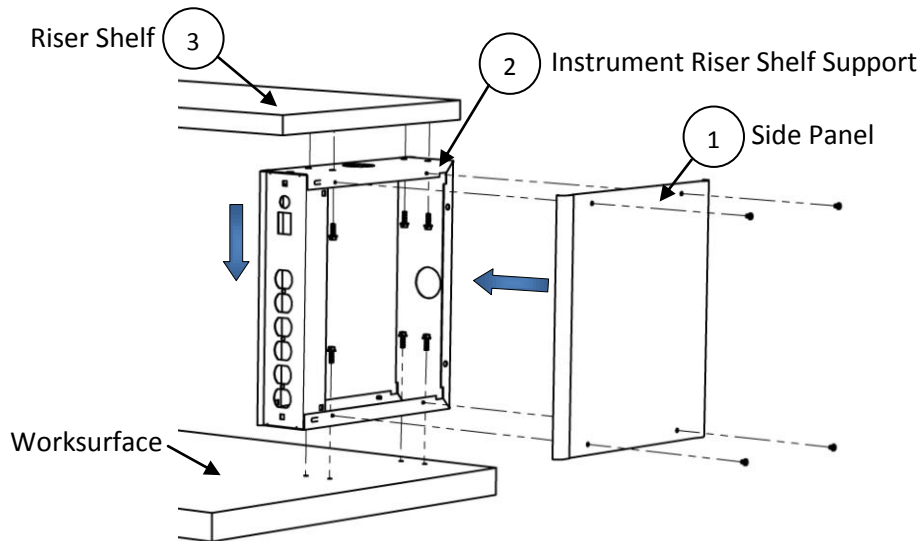
### 2.2 Assembling the Shelf to the L-Brackets

1. While holding the snap button down ④ slide the L-brackets ③ into the base supports ②. (See figure 1)
2. Center the riser shelf ① onto the L-brackets ③. Align the rear edges of riser shelf ① with the rear edges of the L-brackets ③.
3. Use the L-brackets ③ as a template and mark hole locations. Center punch and drill  $\frac{3}{16}$ " diameter pilot holes  $\frac{3}{4}$ " deep.
4. Attach the riser shelf ① to L-brackets ③ the using #14 x  $\frac{3}{4}$ " long slotted hex head screws.

*Note: If installing back and end stops see Section 1 for additional instructions.*



### 3. Assembling the Instrument Riser Shelf

*Note: Lista recommends using a third center support for 72"-96" wide laminate riser shelves. (For 72" wide laminate riser shelves a backstop OR third support may be suitable.) A third support is also recommended for 84"-96" wide butcher block riser shelves.*



#### Tools Required:

- Power drill
- 3/16" drill bit
- #2 phillips drill bit
- 7/16" socket head with extension
- Pencil
- Safety glasses
- Tape measure

Components		
Hardware	Description	Part Number
	#14 x 3/4" slotted hex head screw	A103111
	#10 - 32 x 3/4" phillips pan head screw	A109124

#### 3.1 Assembling the Riser Shelf to the Instrument Riser Shelf Supports

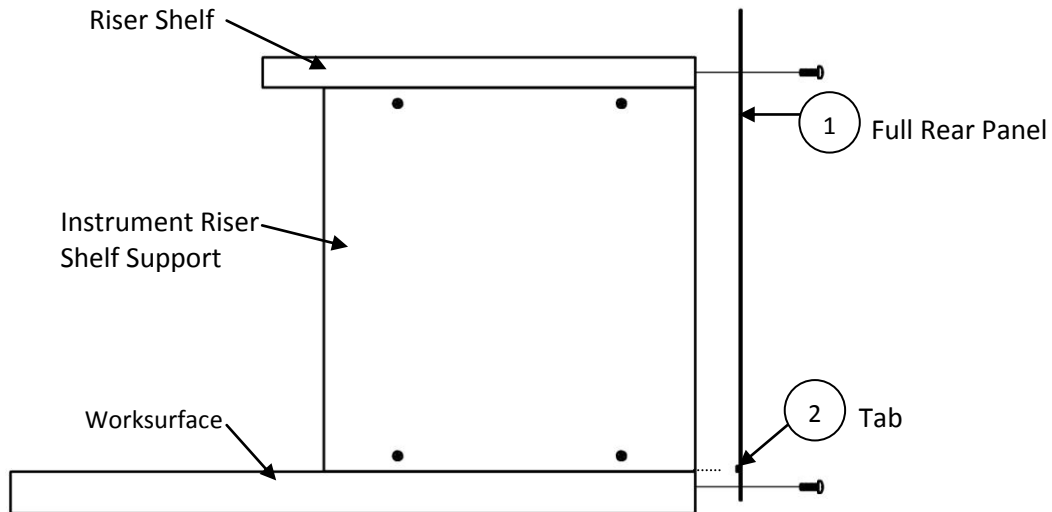
1. Place the riser shelf ③ upside down on worksurface.
2. Place the instrument riser shelf support ② upside down onto the riser shelf ③. Remove the side panels ① on the instrument riser shelf by unscrewing the #10 - 32 x 1/4" long phillips pan head screws.
3. Align the rear edge of the instrument riser shelf supports ② flush to the rear edge of the riser shelf ③.
4. Mark hole locations using the instrument riser shelf supports ② as a template. Drill 3/16" diameter pilot holes 3/4" deep.
5. Attach the riser shelf ③ to the instrument riser shelf supports ② with #14 x 3/4" long slotted hex head screws.

#### 3.2 Assembling the Instrument Riser Shelf Supports to the Worksurface

1. Upright the assembly and place on worksurface.
2. Align the instrument riser shelf supports ② rear edges flush with the rear edge of the worksurface.
3. Mark pilot hole locations using the instrument riser shelf supports ② as a template. Drill 3/16" diameter pilot holes 1" deep.
4. Attach instrument riser shelf supports ② to the worksurface with #14 x 3/4" long slotted hex head screws.
5. Replace the side panels ① on each instrument riser shelf support ② with #10 - 32 x 1/4" long phillips pan head screws.


*Note: If installing back and end stops see Section 1 for additional instructions.*

### 3. Assembling the Instrument Riser Shelf (contd.)



#### Tools Required:

- Power drill
- $\frac{3}{16}$ " drill bit
- #2 phillips drill bit
- Center punch
- Pencil
- Safety glasses

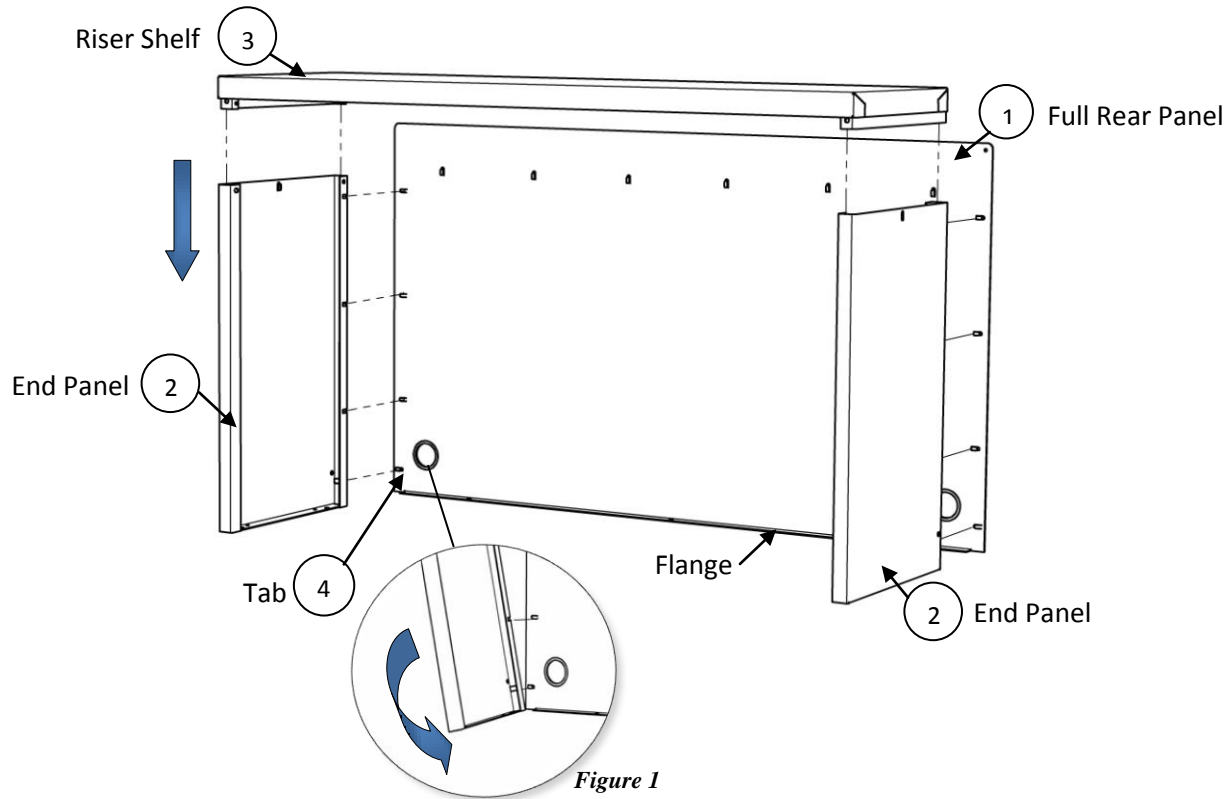
Components		
Hardware	Description	Part Number
	#14 x 1" phillips pan head screw	A122845

#### 3.3 Assembling Full Rear Panel (Optional)

1. Position the full rear panel ① against the back of the worksurface so that the tab ② rests on the worksurface. *Note: If attaching the optional full rear panel to an instrument riser shelf support ② with power, the large holes in the full rear panel should align with the holes in the back of each instrument riser shelf support ②.*
2. Mark the hole locations using the full rear panel ① as a template. Center punch the hole locations and drill  $\frac{3}{16}$ " diameter pilot holes  $1 \frac{1}{4}$ " deep.
3. Attach the full rear panel ① using #14 x 1" long phillips pan head screws.

## 4. Assembling the Stationary Riser Shelf

*Note: Lista provides two types of rear panels for the stationary riser shelf: Partial and Full*



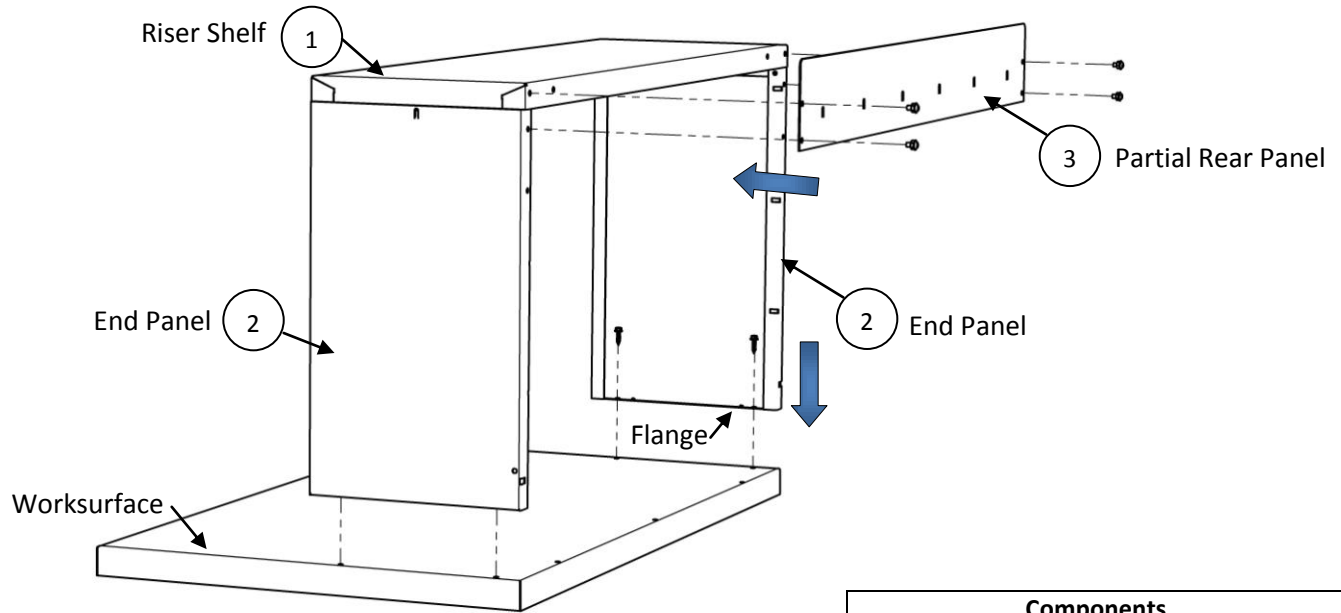
### Tools Required:

- Rubber mallet
- Safety glasses

#### 4.1 Assembling the Stationary Riser Shelf with Full Rear Panel




1. Lay the full rear panel ① down flange facing up on your worksurface.
2. Place the end panels ② down onto the full rear panel ① so that the bottom rectangular cutouts on the end panels ② fit over the bottom tabs ④ on the full rear panel ①. *Note: The flat-finished sides of the end panels should face out. All notches and holes should face the rear. (See figure 1)*
3. Rotate the end panels ② so the tabs on the full rear panel ① fit into the slots of the end panels ②. (See figure 1)
4. Upright the assembly and align the riser shelf ③ over the end panels ①.
5. Press the riser shelf ③ down into position.
6. See section 4.3 for final assembly.

## 4. Assembling the Stationary Riser Shelf (contd.)



### Tools Required:

- Power drill
- 3/16" drill bit
- #2 phillips drill bit
- 7/16" socket head with extension
- Pencil
- Rubber mallet
- Safety glasses

Components		
Hardware	Description	Part Number
	1/4" - 20 x 1/2" phillips head round screws	A100318
	1/4" - 20 kep nuts	A100314
	#14 x 3/4" hex head screw	A103111

### 4.2 Assembling the Stationary Riser Shelf with Partial Rear Panel

1. Place the riser shelf ① upside-down on the worksurface.
2. Orient the end panels ② so the flanges are facing up and all notches and holes face the rear.
3. Center the end panels ② inside the riser shelf ① and press them down into place.
4. Upright the assembly and align the partial rear panel ③ along the back of the riser shelf ① and end panels ② using the two holes at each end as a guide.
5. Attach the partial rear panel ③ with 1/4" - 20 x 1/2" long phillips head round screws and 1/4" - 20 kep nuts.
6. See section 4.3 for final assembly

### 4.3 Final Assembly: Assembling the Stationary Riser Shelf to the Worksurface

1. Center the assembly on the worksurface. Mark the pilot hole locations using the bottom flange of the end panel ② as a template. *Note: If installing a full rear panel also mark pilot holes located along its rear flange.*
2. Drill pilot holes 3/16" in diameter 1" deep.
3. Attach the stationary riser shelf with #14 x 3/4" long hex head screws.

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Document Number: SD015A3 Rev 02

Print Date: June 2013

These instructions and other assembly instructions may be found on Lista International Corporation's web site, <http://www.listaintl.com>. For questions or Technical Support, please call 1-800-722-3020

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